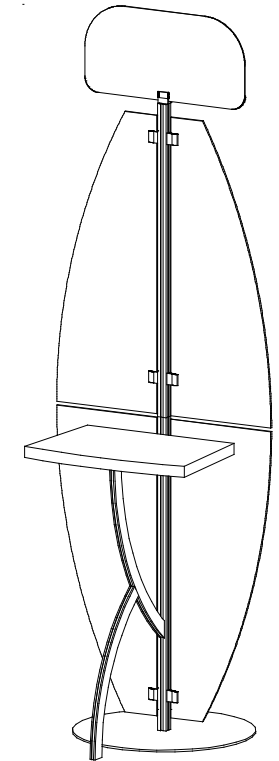




Item	Qty	Description
1	1	Base Plate
2a/2b	1/1	42" S40 Vertical Extrusion
3	1	12.184"w Horizontal Extrusion
4	1	30.2" Curved Extrusion
4a	1	Flange Plate
5	1	Leg Support

- Steps:
- 1) Attach lower vertical extrusion [2a] to base plate [1].
 - 2) Attach upper vertical extrusion [2b] to lower vertical extrusions [2a] as shown.
 - 3) Attach assembled counter support [3/4] to vertical where indicated.
 - 4) Attach support leg [5] to counter support [4].
 - 5) Attach flange plate [4a] to top of curved extrusion [4] as shown.
 - 6) Attach counter top to support, see [counter top attachment](#) detail.
 - 7) Attach wings and header to A10 clamps as shown.



Wing Attachment

Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten knob to secure shelf/wing in place.

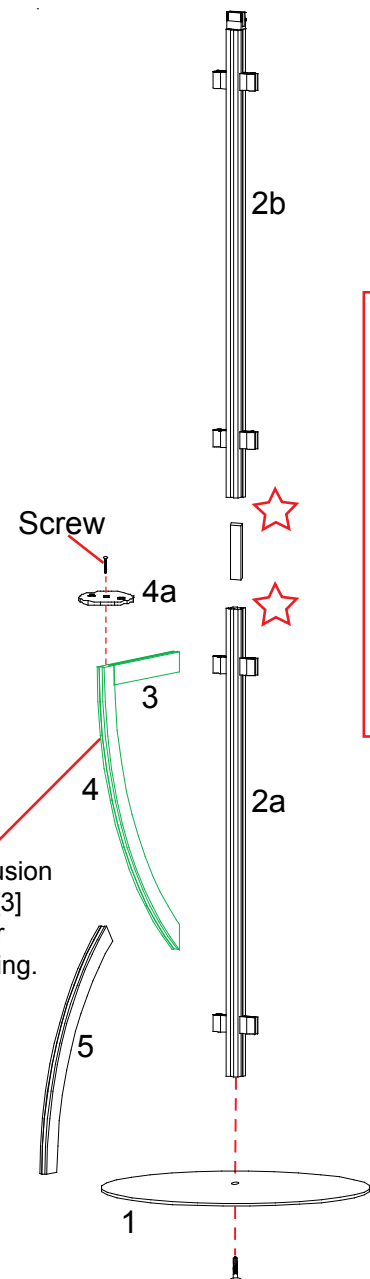
★ indicates location of knobs on BACKSIDE of unit.

Knob

Knob

Turn Knob Clockwise to Tighten Lock

Do not over tighten Knobs

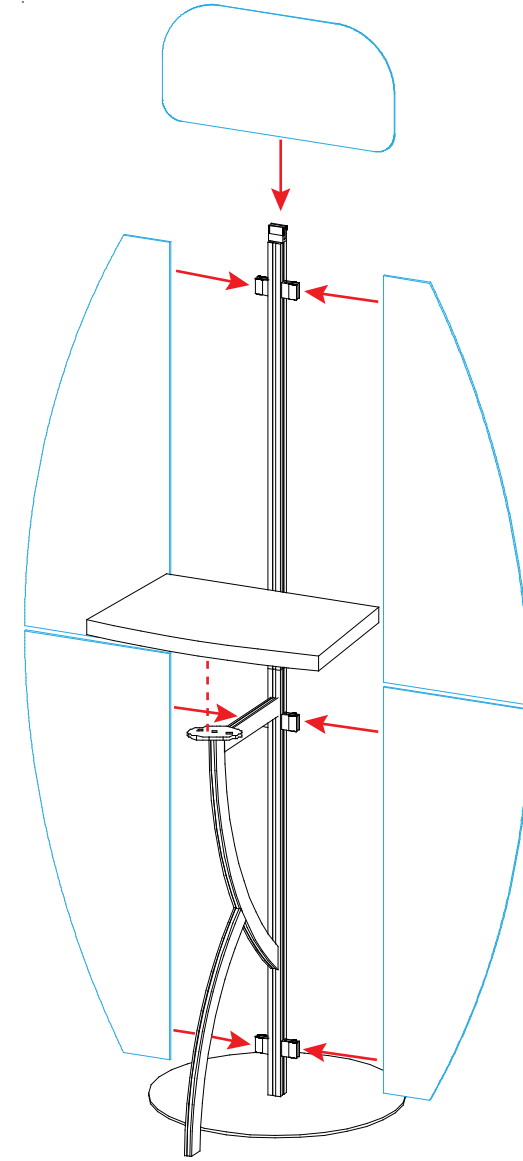


Note: Curved extrusion [4] and horizontal [3] stay assembled for shipping and packing.

Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.

Wing Nut



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ DESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

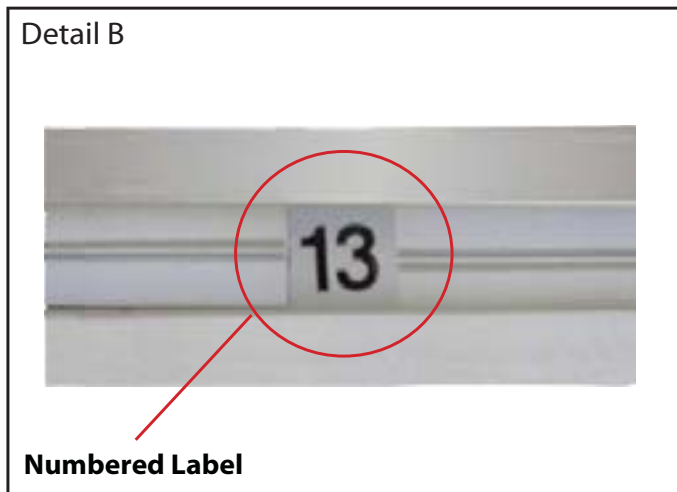


Typical Connection



Typical Connection (cont'd)

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B

Numbered Label

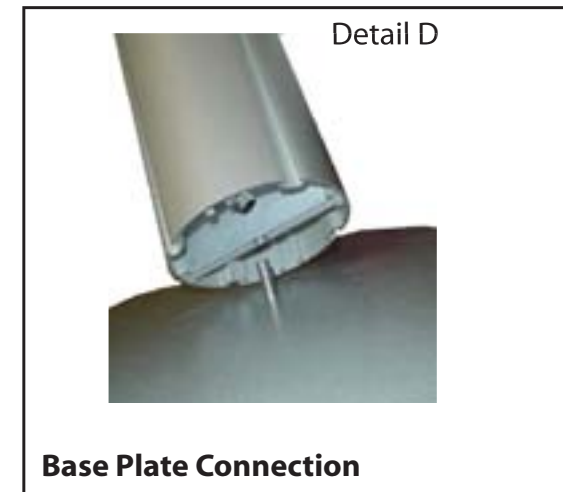
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



Detail C

Horizontal Inline Connection (remove only one setscrew)

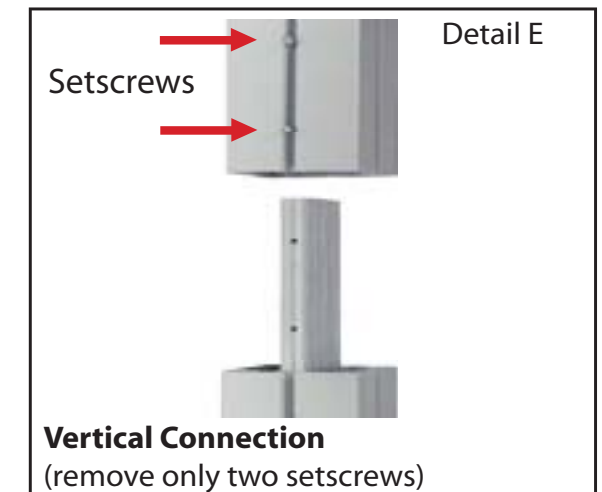
Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Detail D

Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Detail E

Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING